

## NARROWBOAT SIGNWRITING ENAMEL

Issue date 09/09/09

### PRODUCT DESCRIPTION

Narrowboat Signwriting Enamel has been formulated for decorative work to the boat and is ideally suited for boat names, bow decoration and other canal artwork. Narrowboat Signwriting Enamel dries to a gloss finish and is available in a range of popular colours complimentary to the topcoat.

### COLOUR RANGE

Narrowboat Colour Chart.

### PACKAGING

Available in 500ml containers.

### HOW TO USE

Brush

### TECHNICAL INFORMATION

Solids	Approximately 65 to 70% dependent on colour
Flashpoint	Above 32°C
Specific Gravity	0.91 to 1.30 approximately dependent on colour
Viscosity	3.6 poise ICI Cone and Plate
Temp Resistance	90°C
Storage	12 months in original sealed containers
Colour retention	Excellent
Touch dry	4 hours
Firm dry	16 hours
Hard dry	2 days
Thinners	THINNER 11
Overcoating	16 hours minimum
Eq. Cleaning	White Spirits
Film thickness	100 microns WFT gives approximately 50 microns DFT
Coverage	10 square metres per litre (theoretical)
VOC	390g/l
See application data	

### PREPARATION

For best results apply to freshly painted surface, free of dirt and oil. Degrease with white spirit.

### APPLICATION

Apply with brush. One coat is normally sufficient. Application of a second coat may be necessary on strong colours.

Application temperatures, avoid applying in very warm weather, remember, panel temperatures may be higher than the air temperature. Air movement will also accelerate drying. Avoid application on very cold or wet days.

Further advice on application is available on the Quick Guide – Repainting your Narrowboat



Please remember to stir our products thoroughly prior to use. For best results shake the tin prior to opening or place upside down to allow any settled pigments to disperse in the tin. Ideally, use a flat edge pallet knife with a minimum of 3/4 inch blade (or similar). Ensure that residues from the bottom of the tin are dispersed throughout. Colour match and product performance will be affected if this product is not thoroughly mixed.

**Great British  
Paint**



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### HEALTH AND SAFETY

Refer to health and safety data sheet prior to use.

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**Technical Data Sheets are also available on our website at**  
**[www.narrowboatcolours.co.uk](http://www.narrowboatcolours.co.uk)**



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