

RECOMMENDED SYSTEMS

NEW SHELLS

Usually supplied in factory primer red oxide or grey. This primer is a holding primer designed to protect the bare steel from rust prior to topcoat application. The quality of the primer and thickness of application may vary so we would always recommend re-priming to ensure adequate protection of the shell.

1. Wash boat down with detergent and rinse with clean water to remove excess dirt.
2. Degrease with Panel wipe and clean cloths using a wipe on wipe off technique.
3. Machine sand with 240g abrasive
4. Remove sanding dust by washing down and wipe with tacky cloth.
5. Apply Narrowboat HBBP or Narrowboat Red Oxide Anti-Corrosive Primer (2 coats)
6. Apply Narrowboat Undercoat in required colour (1 coat)
7. De-nib with scotchbrite pad (red) or 400g/500g abrasive
8. Apply a minimum 2 coats Narrowboat Topcoat. Depending on the re-coat window de-nib between coats.

FULL INFORMATION ON EACH PRODUCT IS CONTAINED IN THE TECHNICAL DATA SHEET

PREVIOUSLY PAINTED BOATS

1. Wash boat down with detergent and rinse with clean water to remove excess dirt.
2. Degrease with Panel wipe and clean cloths using a wipe on wipe off technique.
3. Grind any rust back to reveal new steel, if this is not possible remove as much rust as possible then Treat with Ferrozinc rust neutraliser.
4. Sand existing finish with 240g abrasive, fill any repairs with bodyfiller or stopper and sand to a smooth finish.
5. Remove sanding dust by washing down and wipe with tacky cloth.
6. Apply 1 coat Narrowboat HBBP or Narrowboat Red Oxide Anti-Corrosive Primer or spot prime bare steel.
7. Apply Narrowboat Undercoat (1 coat)
8. Apply minimum 2 coats Narrowboat Topcoat (depending on re-coat window de-nib between coats)

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Tip -The more primer and undercoat the better protection, the more coats of topcoat the better the finish!

Tip -Tacky Dusters/Cloths provide a simple, fast and effective solution for removal of dust particles prior to application of paint finishes. Available to order in packs of 10.

APPLICATION TECHNIQUE

Normally primer and undercoat is applied by roller or brush, topcoat is also applied by roller in 3ft sections and layed off using a lightly loaded brush, light upward strokes from bottom to top of panel in one stroke.

Tip- better brushes give a better finish, don't skimp on your paint finish invest in a good brush!

Tip- try to get an even finish on both primers and undercoats, this will save you time sanding down and improve the topcoat appearance.

COVERAGE

Narrowboat Primers	16m ² per litre
Narrowboat Undercoat	14m ² per litre
Narrowboat Topcoats	10m ² per litre

*Remember these are all approximate and don't forget to multiply by the number of coats you wish to apply.



We don't just make paint, we also supply a full range of abrasives and preparatory products at competitive prices please ask for more details.

For further advice on any aspect of repainting your boat, please feel free to call us

We are open Monday to Friday 8am to 4.30pm on 0121 693 4020.
Or leave a message at - sales@rapidpaint.co.uk



Please remember to stir our products thoroughly prior to use. For best results shake the tin prior to opening or place upside down to allow any settled pigments do disperse in the tin. Ideally, use a flat edge pallet knife with a minimum of 3/4 inch blade (or similar). Ensure that residues from the bottom of the tin are dispersed throughout. Colour match and product performance will be affected if this product is not thoroughly mixed.

Technical Data Sheets are also available on our website at
www.narrowboatcolours.co.uk

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Narrowboat Paint Brand is manufactured solely by Rapidpaint

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